

Date: Monday, 11/6/2006 1:29:31 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: ABRASION STRIP		
Job Number	: 29285					
Estimate Number	: 10067					
P.O. Number	: N/A			Part Number	: D2856400	
This Issue	: 11/6/2006 S.O. No. : N/A			Drawing Number	: D2856 REV A	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: N/A			Drawing Revision	: A	
Previous Run	: 28258			Material	: N/A	
Written By	: <i>[Signature]</i>			Due Date	: 11/20/2006	
Checked & Approved By	: <i>[Signature]</i>			Qty:	216	Um: Each
Comment	: Est. D 02-08-28 Re-format; Added clear & 108 foot roll to Step 2K			J/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PG	PURCHASING	
		Comment: PURCHASING Issue P/O: <i>2424</i> <i>Code 11107 (216)</i>	
		Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll Specify for Clear Tape	
2.0	3M8681 4	Abrasion Strip 4"	
		Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s) ABRASION STRIP	
3.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure material certification is attached <i>LB 06/11/27 (216)</i>	
4.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK Ensure Material certification comply to Dwg D <i>LB 06/12/04 (216)</i>	
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>ST164</i> <i>LB 06/12/04 (216)</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/12/05
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE



806/12/05

(21)

Job Completion



LL 806/12/05

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

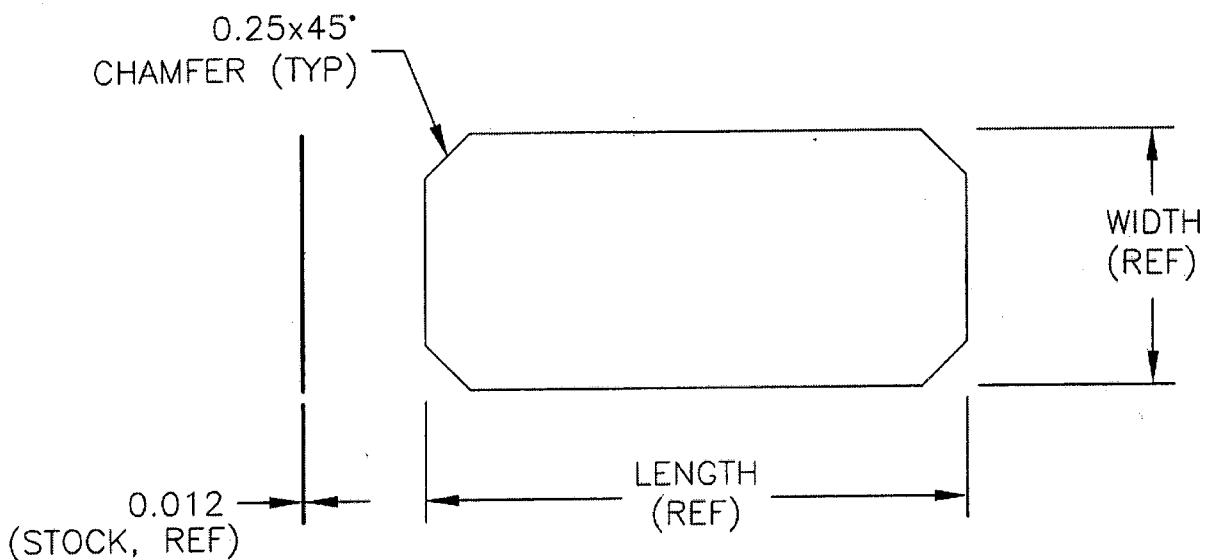
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2856
DATE		TITLE ABRASION STRIP
00.11.17		SCALE NTS
A	00.11.17	NEW ISSUE

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)

THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
29285

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 32531 ORDER #: P55337-008
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPe: 4 INX 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 11/23/2006

LOT NUMBER MANUFACTURING DATE EXPIRY DATE
6035 FEBRUARY 04, 2006 FEBRUARY 04, 2008

SHIPPED TO: A.E. BLAKE SALES LTD.
31 ESTATE DRIVE
SCARBOROUGH, ONT.

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 11/24/2006

IMPORTANT NOTICE TO PURCHASER: THE FOLLOWING IS MADE IN LIEU OF ALL EXPRESS
OR IMPLIED RIGHTS, WARRANTIES AND CONDITIONS, STATUTORY OR OTHERWISE:
SELLERS AND MANUFACTURERS ONLY OBLIGATION SHALL BE TO REPLACE SUCH QUANTITY
OF THE PRODUCT PROVED TO BE DEFECTIVE. NEITHER SELLER NOR MANUFACTURER SHALL
BE LIABLE FOR ANY INJURY, LOSS OR DAMAGE, DIRECT OR CONSEQUENTIAL ARISING OUT
OF THE USE OF OR THE INABILITY TO USE THE PRODUCT. BEFORE USING, USER SHALL
DETERMINE THE SUITABILITY OF THE PRODUCT FOR HIS INTENDED USE, AND THE USER
ASSUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.
THE FOREGOING MAY NOT BE ALTERED EXCEPT BY AN AGREEMENT SIGNED BY THE OFFICERS
OF SELLER AND MANUFACTURER.

(416)431-0440

Order Number : 87052
Packing Slip ID : 222964

VENDU A / SOLD TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

LIVRE A / SHIP TO :

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

BON COMM. / P.O.# : PO00002424

CLIENT / CUSTOMER : DARTAEROSP

TERMES /TERMS : Net 30 Days

DATE REQUISE/REQUIRED : Nov 27 2006

DATE COMM./ORDER : Nov 07 2006

DATE LIVRE/ SHIP : Nov 24/06

LIVRE / SHIP VIA : PURO/COL Acc# 7684382 PUROLATOR 320 294 404 928

ITEM	Description	LIVRE/SHIPPED	SUSPEND/B.O.	Verified
8681HS-4	3M 8681HS Prot. Tp 4"x36yds Part No: 3M8681-4 Lot # 6035 DOM: Feb 4, 2006 DOE: Feb 4, 2008	2.	RL	[✓]

C of C

Nov/12/04

Picking ID 222940

A.E. BLAKE HOLIDAY SEASON HOURS

A.E. Blake Sales will be closing for
the holidays on Friday, Dec-22/06 at
16:30 and will re-open on Tuesday,
Jan-02/07 at 08:30. HAPPY HOLIDAYS!

EMBALLÉ PAR / PACKED BY :

QTY/QTE PKG : 13x

RECU PAR / RECEIVED BY :

POIDS / WEIGHT : 102

DATE - TRANSACTION :

EMPLACEMENT / LOCATION :